

# **WILD HORSES** **FOUR WHEEL DRIVE**

Phone (209) 400-7200 Fax (209) 943-7923 [www.wildhorses4x4.com](http://www.wildhorses4x4.com)

## **Instructions for #5630 Tube Doors**

Door Strap to Tube Door	(4) 1/4" x 1/2" SS Allen Button
	(4) 1/4" SS Acorn Nuts
Door to Hinge	(12) 5/16" x 3/4" NCG5
	(12) 5/16" Flat Washers
Latch to Door	(8) 1/4" x 1 1/4" SS Allen Button
	(8) 1/4" Acorn Nuts SS
Striker Plates	(4) 5/16" x 3/4" Tapered Screw

Thank you for choosing WILD HORSES Tube Doors for your early Bronco. Every effort has been made so you will have a trouble-free installation; however, it should be noted up front that slight trimming, grinding, and general fitting may be necessary for a clean and proper installation. The following instructions outline a simple install with NO modifications.

1. Remove door strap from door; it can stay attached to the kick panel. Make sure to keep the door from opening too far, especially if you have chrome trim. It's best to have a helper to keep the door in the best position.
2. LEAVE the hinges attached to the body. Unbolt the door from the hinges and carefully remove the door.
3. Using 6 5/16" x 3/4" bolts and flat washers, attach the tube door to the hinges. Carefully open and close the tube door to check for clearance, especially at the top and bottom of the door between the door and body. ADJUST hinge and/or make clearance as necessary.
4. Attach door strap to tube door using 2 1/4 x 1/2 stainless allen button heads and acorn nuts.
5. Attach the door latch to tube door using 4 1/4" x 1 1/4" SS allen and acorn nuts.
6. Remove stock door latch striker. This may be a challenge so use some penetrating oil like PB Blaster or equivalent if necessary.
7. You might get lucky and just use a big Philips screw driver to take off the striker. If not, a pneumatic or hand-held impact driver will be needed.
8. Once the stock striker is removed, you can install the new tube door striker. Adjust the door and striker so the latch engages properly.
9. Same procedure for other side.

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